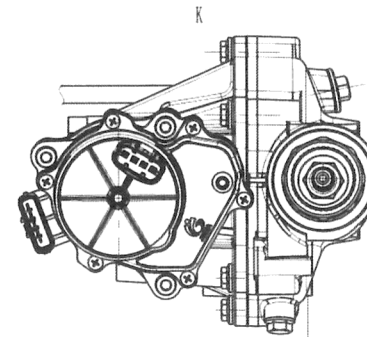
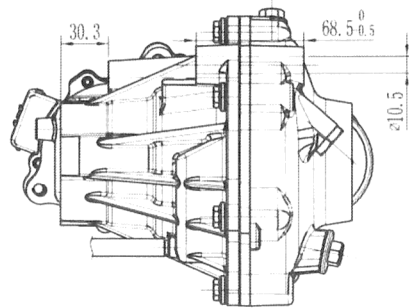


Technical Requirements

1. When manually rotate or inverse the input wheel
2. the marking one clockwise should be correct

1. When manually rotate or inverse the input wheel, it should be flexibly without any jamming.
2. the meshing and disconnection should be smooth without any jamming when the fork drives the sliding sleeve of the coupling shaft
3. Do not add gear lubricating oil inside the box
4. After assembling the gearbox assembly, perform a sealing test by injecting 0.065MPa air pressure into the gearbox. Use a leak detector to check and maintain the pressure for 15 seconds, and the leakage should $\leq 0.002\text{MPa}$;
5. The material of the gear is 20CrMnTi, with a hardness of 58-63HRC;
6. Gear ratio: $33 \div 9 = 3.67$;
7. The assembly can withstand an input torque of not less than 800Nm.



data\...signature

合箱面

变更版本号		变更通知号		修订人		修订日期		处数		修订内容简述	
★标识为关键特性 ☆标识为重要特性		共 1 张		第 1 张		重庆金纳动力科技有限公司		Fr Differtial Assy			
		图纸版本号		S01							
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